



ASTON MARTIN

Role of Testing in a Digital World

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Overview

The purpose of this presentation is to explain, discuss and emphasize the importance of lithium-ion battery cell testing from the electrochemical point of view.



Future of the Cell Technology (1/2)



✓ Long range



✓ High performance



✓ Fast Charging



✓ Safe



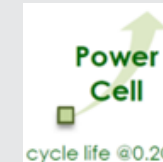
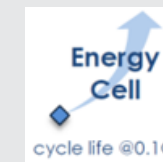
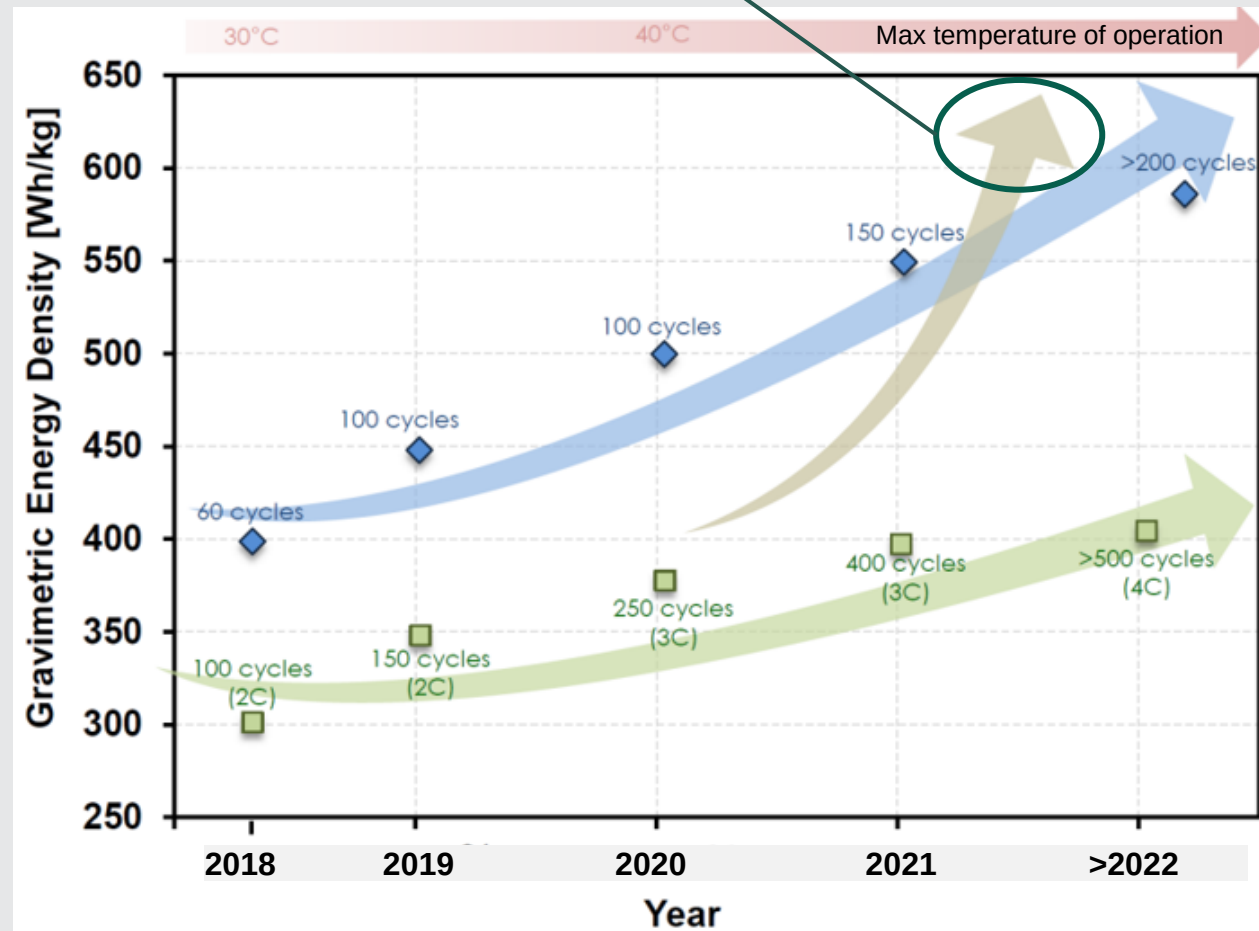
✓ Long lifespan

→ Energy and power dense cells that can be used safely in a wide temperature range for a long time.

Importance of accurate test results!

Future of the Cell Technology (2/2)

- Energy density = Range
- Power density = Ability to deliver high power on demand.
- $(E_g)_{Power\ Cell} < (E_g)_{Energy\ Cell}$
- Goal: To find a novel cell chemistry that would combine the fast charging and discharging capability of a power cell with the long-ranged energy cells.
- As shown in this graph, it is expected that the growth of a novel cell concept will grow faster than developing only energy or only power cells.



Testing: Cell Characterization – Can we fulfil these expectations? Can we validate our model?

- The demanding future of the lithium-ion cell technology necessitates an accurate cell characterization at BoL, MoL and EoL.
- Post-mortem analysis.

BoL, MoL & EoL Characterization

DCIR Behavior

Capacity

Calendar and cycling aging

Charge and discharge characteristics

OCV – SOC Behavior

Abuse

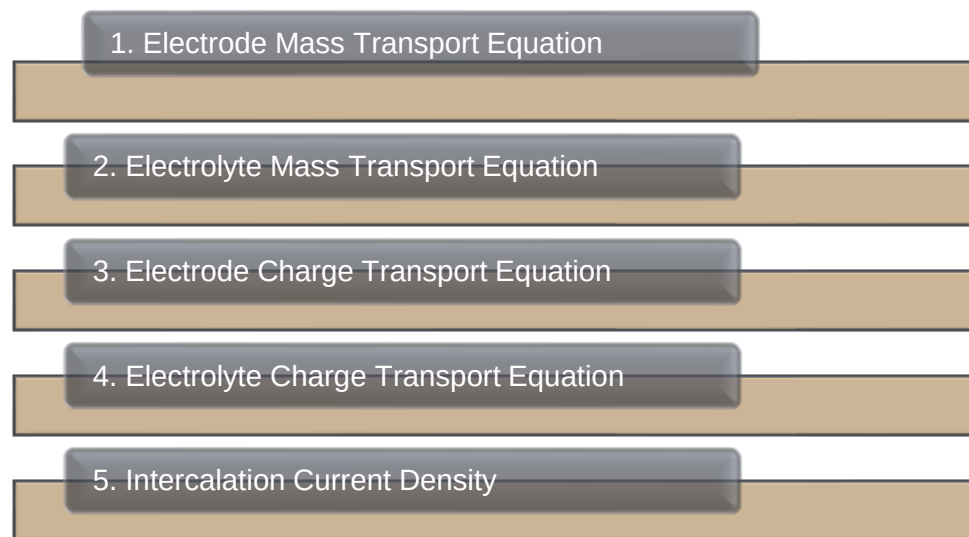
Mechanical Abuse

Electrical Abuse

Thermal Abuse (Temperature Range)

Simulation: Role of Electrochemistry in a Digital World – A tricky player

- Electrochemistry is the basis of lithium-ion cell technology and innovations. The most frequently used (predicated on), accurate and complex electrochemical model is **Doyle-Fuller-Newman (DFN) Model** with a total of 88 parameters based on 5 equations:



- These parameters change constantly while the battery is in use and during storage. Challenge: complexity!
 - There several different approaches for modelling/simulation (electrochemical, electrical... etc.), however they are less detailed than the DFN model.
- **Result:** In an electrochemical world it is not very easy to use only digital tools. This electrochemical area of battery design and development may never be 100% suited to digital replication due to its complexity. Testing should always be there to support and validate digital tools. In a good validated simulation one can be confident about safety and stress, however EoL modelling is more difficult to model.

Thank you for your attention!



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